

Quality Manual

ARABICA WASHED / ARABICA PLANTATION		MOISTURE	SIEVE STANDARD	TOLERANCE
PLANTATION	A	BETWEEN 10 & 12.5%	MIN 90% STANDING ON SCREEN 17 (6.65 mm) 100% ON SCREEN 15	2% PB AND 2% TRIAGE
PLANTATION	AA	BETWEEN 10 & 12.5%	MIN 90% STANDING ON SCREEN 18 (7.10 mm) 100% ON SCREEN 17	2% PB
PLANTATION	B	BETWEEN 10 & 12.5%	75% STANDING ON SC 15 (6.0 mm) 100% ON SCREEN 14 (5.5 mm)	2% PB
PLANTATION	C	BETWEEN 10 & 12.5%	75% STANDING ON SC 14 (5.5 mm) 100% ON SCREEN 13 (5.0 mm)	FREE FROM BLACKS
PLANTATION	PB	BETWEEN 10 & 12.5%	NO SIEVE REQUIREMENT	2% FLATS
PLANTATION	MNEB	BETWEEN 10 & 12.5%		
UNWASHED ARABICA				
ARABICA CHERRY	AB	BETWEEN 11.5 & 13%	75% STANDING ON SCREEN 14 (5.5 mm) 100% ON SCREEN 13 (5.0 mm)	2% PB AND 3% TRIAGE
ARABICA CHERRY	A	BETWEEN 11.5 & 13%	90% STANDING ON SCREEN 17 (6.65 mm) 100% ON SCREEN 15 (6.0 mm)	2% PB AND 2% TRIAGE
ARABICA CHERRY	AA	BETWEEN 11.5 & 13%	90% STANDING ON SCREEN 18 (7.1 mm) 100% STANDING ON SCREEN 17 (6.65 mm)	2% PB AND 1% TRIAGE
MONSOONED ARABICA	BSNLY	BETWEEN 13 & 14%	75% STANDING ON SCREEN 17 (6.65 mm) 100% STANDING ON SCREEN 15 (6.0 mm)	3% TRIAGE
WASHED ROBUSTA / ROBUSTA PARCHMENT				
ROBUSTA PARCHMENT	AB	BETWEEN 11 & 12.5%	90% ON SCREEN 15 (6.0 mm) 100% ON SCREEN 14 (5.5 mm)	2% PB AND 3% TRIAGE
ROBUSTA PARCHMENT	AA	BETWEEN 11 & 12.5%	90% ON SCREEN 18 (7.1 mm) AND 100% ON SCREEN 17 (6.65 mm)	
ROBUSTA PARCHMENT	PB	BETWEEN 11 & 12.5%	NO SIEVE REQUIREMENT	TRIAGE 3% - FLATS 3 TO 5%
ROBUSTA PARCHMENT	C	BETWEEN 11 & 12.5%	75% ON SCREEN 14 (5.5 mm) AND 100% STANDING ON SCREEN 13 (5.0 mm)	LESS THAN 2% BLACKS/BITS
ROBUSTA CHERRY / UNWASHED ROBUSTA				
ROBUSTA CHERRY	AB	BETWEEN 11.5 & 13.5%	90% STANDING ON SCREEN 15 (6.0 mm) AND 100% STANDING ON (5.5 mm)	
ROBUSTA CHERRY	A	BETWEEN 11.5 & 13.5%	90% STANDING ON SCREEN 17 (6.65 mm) AND 100% ON SCREEN 15 (6.0 mm)	
ROBUSTA CHERRY	AA	BETWEEN 11.5 & 13.5%	90% STANDING ON SCREEN 18 (7.1 mm) AND 90% ON SCREEN 17 (6.65 mm)	
ROBUSTA CHERRY	AAA	BETWEEN 11.5 & 13.5%	90% STANDING ON SCREEN 19 (7.5 mm) AND 100% STANDING ON SCREEN 18 (7.1 mm)	
ROBUSTA CHERRY	BULK	BETWEEN 11.5 & 13.5%	BULK CONSISTS OF 50% PB BEANS AND 50% C BEANS AND 100% ON SCREEN 13 (5.0 mm)	
ROBUSTA CHERRY	PB	BETWEEN 11.5 & 13.5%	NO SIEVE STANDARD ROUND BEANS, CAN CONTAIN 2-3% FLAT BEANS	2%
ROBUSTA CHERRY	C	BETWEEN 11.5 & 13.5%	75% ON SCREEN 14 (5.5 mm) AND 100% ON SCREEN 13 (5.0 mm)	